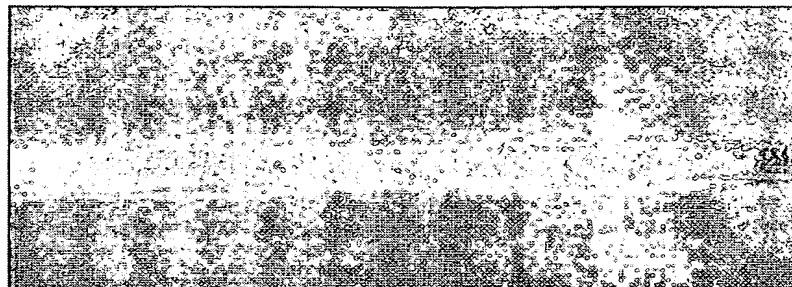


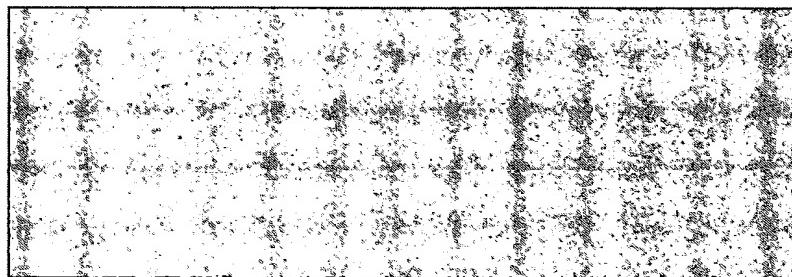


Appl. No. 10/633,806  
Amtd. Dated April 4, 2005  
Reply to Office action of Jan. 28, 2005  
Replacement Sheet



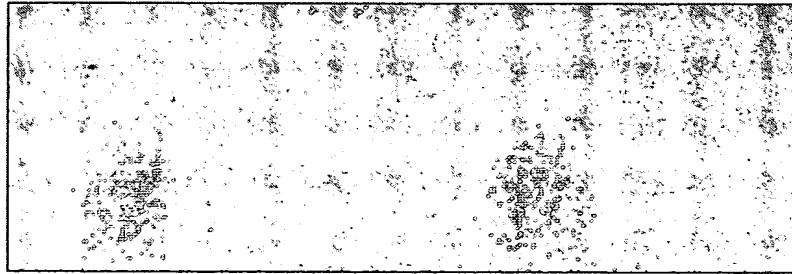
GELATIN (5g CONSTANT LOAD, 3 MIL STYLUS)  
(20X/2X)

*FIG. 1*



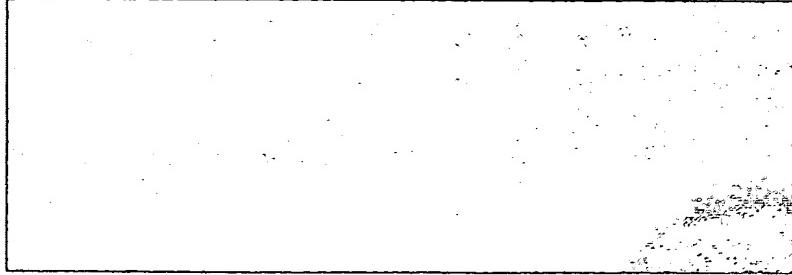
GELATIN + 10% CLOISITE (5g CONSTANT LOAD, 3 MIL STYLUS)  
(20X/2X)

*FIG. 2*



GELATIN + 5% CLOISITE (5g CONSTANT LOAD, 3 MIL STYLUS)  
(20X/2X)

*FIG. 3*



GELATIN +5% LAPONITE (5g CONSTANT LOAD, 3 MIL STYLUS)  
(20X?2X)

*FIG. 4*